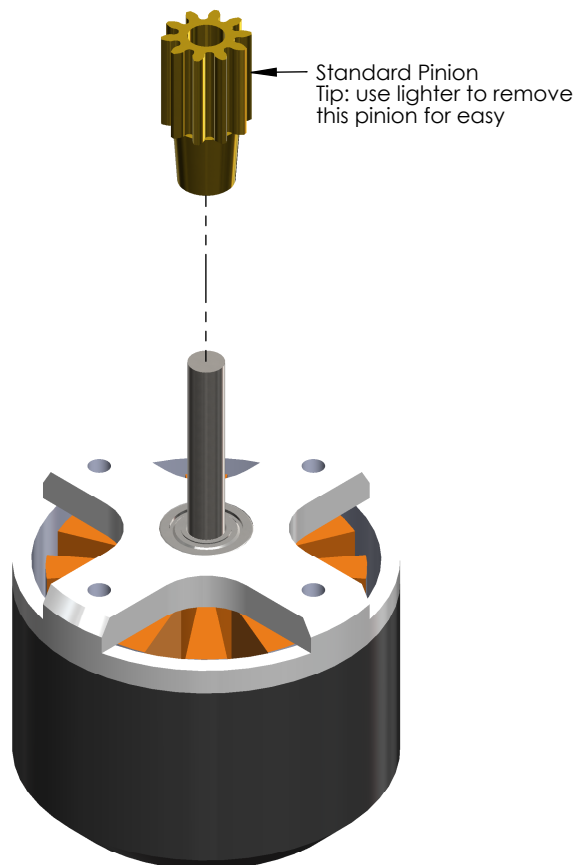


LX1426 180CFX - Hardened Pinion 10T MOD 0.4 - 2mm Shaft
 LX1427 180CFX - Hardened Pinion 11T MOD 0.4 - 2mm Shaft
 LX1428 180CFX - Hardened Pinion 12T MOD 0.4 - 2mm Shaft
 LX1429 180CFX - Hardened Pinion 13T MOD 0.4 - 2mm Shaft

Step 1



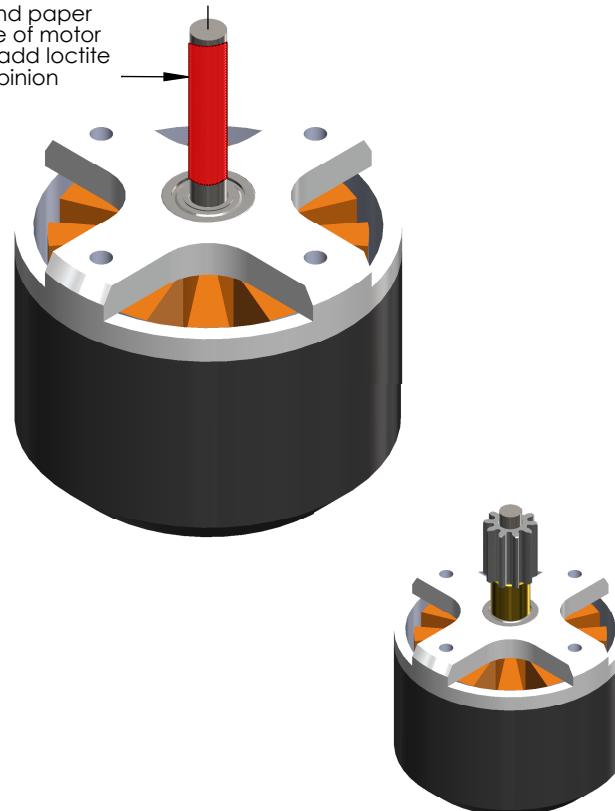
Step 2

DR1588
 180CFX - Pinion 10T - M0.4

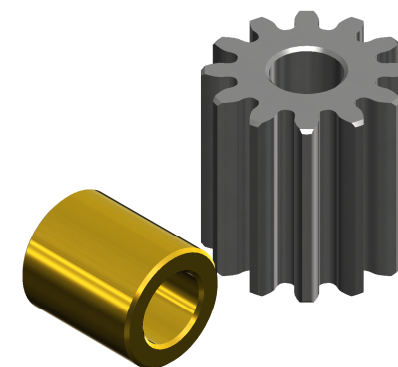
DR1580
 Bushing 2.1X3.5X4

Note: use Sand paper to clean face of motor shaft before add loctite 648 to install pinion

Loctite 648



Assembly finish



Assembly note