

LX0788 450 X - ULTRA TAIL CASE SET - SILVER
LX0789 450 X - ULTRA TAIL CASE SET - RED DEVIL EDITION

STEP 1

Loctite 242

2 x MR63-W2.5
Radial bearing 3X6X2.5

Loctite 648

DR0954
Bearing bushing

TBEM2X3
Bottom hex cup screw M2X3
Hex socket 1.5

STEP 2

Loctite 242

DR0951
450X Tail case

Loctite 242

TCEM2X5
Hex cup screw M2X5

DR0953
450X Bell crank arm

Loctite 648

2 x TCEM1.6X5
Hex cup screw M1.6X5

MR84ZZ-W3
Radial Bearing 4x8 W3

STEP 3

DR0952
450X Tail case bearing support

Loctite 648

MR84ZZ-W3
Radial Bearing 4x8 W3

STEP 4

Tail boom

Install tail case into boom

Assembly step 2

STEP 5

Tail shaft

STEP 6

Note: Add shims until no side play

DR0354
Shim washer 4.05X5H0.1 5

2 x TCEM2X4
Hex cup screw M2X4

Loctite 242

Assembly step 3

STEP 7

DR0960
450X Tail lock plate

DR0959
Tail lock pin

Loctite 242

TBEM2X3
Bottom hex cup screw M2X3
Hex socket 1.5

STEP 8

2 x TCEM2X16
Hex cup screw M2X16 shouldered

Loctite 242

DR0961
450X Ultra vertical fin

Assembly step 6

Note: Antirotation pin into tail case and tail boom

STEP 9

Install bell crank and lock with supported TCEM2X12 Hex cup screw M2X12

Loctite 242

FINAL ASSEMBLY :
Adjust belt tension operating front boom

